

CRANE CATALOGUE

Sale, repair and rent of DEK, RDK, MKG, SKG crane models.

Office: Office 504, 11-L Troitskiy highway, Chelyabinsk.

Manufacturing base: Facility 1, 30 Pochtovaya Street, Voznesenka village, Sosnovsky district, Chelyabinsk region.

8 800 200 7152 +7 (351) 214-00-55 +7 (351) 214-00-77

E-mail: info@chkrz.ru



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8-800-200-71-52 | 8(351)214-00-55



INDUSTRIAL HOLDING «CONSTRUCTION MACHINERY»

The Russian industrial company, comprising the enterprises for manufacturing and sale of cranes, spare parts, and non-standard equipment production. Industrial Holding "Construction Machinery" is the only supplier of RDK-M model cranes and spare parts.

IHCM main operating divisions:

- Chelyabinsk Crane Repair Plant produces crawler cranes and spare parts; provides overhaul.
- House of Commerce "Chelyabinsk Crane Repair Plant" produces and sales special
- "Techmechenergoservis" is responsible for storage tanks reconstruction and manufacturing of non-standard equipment
- Stroymash company produces RDK-M cranes.

Chelyabinsk Crane Repair Plant proved itself well in the market of construction and the load-lifting equipment. More than five years our enterprise has been doing capital repairs of RDK-250, DEK-251, MKG-25, DEK-631A crawler cranes and has been producing spare parts for them.

All spare parts are made up from high-quality steel grades (which have the properties of increased strength and wear resistance) in compliance with the modes of the product heat treatment and according to the drawings and specifications of the manufacturers.

Products of Chelyabinsk Crane Repair Plant are marked, which gives us the opportunity to perform our warranty obligations during the year.







OUR AWARDS













Chelyabinsk Crane Repair Plant offers:

- spare parts for running and mechanical parts of RDK, DEK, MKG, SKG crawler cranes (reducers and supporting rollers, idler and drive wheels, crawler belts, tracks, shafts, gears, etc.).
- rotary supports, frames, rotary platforms for RDK, DEK, MCG, SCG crawler cranes, restored after the audit
- new and restored after the audit boom equipment for RDK, DEK, MKG, SKG crawler cranes
- electrical equipment (diesel generator stations, control cabinets, electric motors, current collectors, etc.).
- crane brakes and hydraulic pushers, crane brake shoes, and brake shoe facings.
- crawler crane repair services
- services for installation, dismantling, and relocation of crawler cranes
- electrical switchboard equipment (up to 0.4 kV)
- services for non-standard equipment production

High-quality approach to the client, reasonable prices, minimum shipment terms, the entire range of spare parts, and flexible payment system make our company a reliable partner for years.

OUR ACHIEVEMENTS

Years of reliable work

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CRAWLER CRANES CRAWLER CRANES

DEK-251

25 T

36 m

25 T







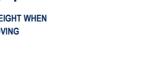




LOAD CAPACITY

THE LIFT HEIGHT

CARGO WEIGHT WHEN MOVING

















Diesel-electric DEK-251 crane is designed for:

- construction and installation and loading/unloading works in civil and industrial construction (if equipped with a hook of the main and/or auxiliary lifting).

 • handling bulk cargo, when equipped with a mechanical double-jaw grab.
- loading/unloading at the ferrous metal scrap facilities, when equipped with a multi-shell grab or an electromagnetic washer of DKM type.

 • when equipped with a mast (KOG type), diesel hammer (SP type) or "ROPAT" company's
- hammer (МГЗш, МГ5ш type), this crane may be used as pile-driving equipment.

The main units of DEK-251 crawler crane according to the Manual:

- the support part consists of a running platform, two crawler carts (right and left) and a traveling mechanism.
- roller support
- swivel part
- electrical equipment
- boom equipment and wire ropes.

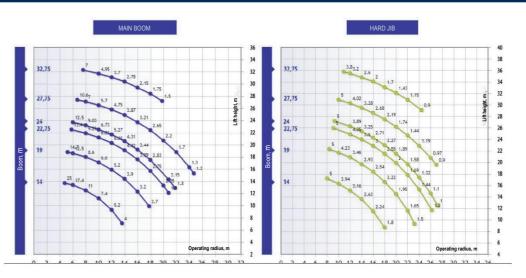
Power supply of the crane electric equipment is carried out from the AD-60 diesel power plant, installed on a rotary platform, with a capacity of 60 kW. If necessary, it can be connected to an external network of three-phase AC 380V.











CRANE SPECIFICATIONS

Maximum capacity, t/radius, m	25/4,75
Load moment, t*m	118.75
The weight of cargo when traveling, t	25
Boom length (main / maximum), m	14,0/32,75
Lifting height of the main / maximum boom, m	17,7/32,3
Maximum operating radius of the (main) boom, m	(13,6)24,7
Maximum lowering depth, m	5
Hard jib length (min / max), m	5
Boom length for a hard jib (min / max), m	14/32,75
Maximum load capacity of a hard jib, t	5
Maximum operating radius on a rigid jib, m / load capacity, t	27,2/1,0
Homing jib length (min / max), m	•
Tower length of a shunting jib (min/max), m	

CRANE SPECIFICATIONS

Maximum lifting height on the shunting jib, m / load capacity, t	
Load lifting speed nominal / increased (when K=max), m / min	5; 10
Minimum cargo landing speed, m / min	0.4
Traveling speed, km / h	1
Clearance, mm.	415
Track in a working position, mm	3.73
Weight of the crane with the main boom, t	34.6
Ground pressure, kg / cm2	0.707
Internal combustion engine / power, kW.	ЯМЗ-236M2,132 kW
Generator, kW	LSA44,2 Vs3 60 kW
Safety device	ОГМ-240
Average diesel fuel consumption, when operating in stand-alone mode or as a	
source of electricity, I / h	19.7

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SALES | SERVICE | SPARE PARTS

CRAWLER CRANES CRAWLER CRANES

DEK-321

32 T

LOAD CAPACITY

47.2 M

THE LIFT HEIGHT

32 T CARGO WEIGHT WHEN MOVING

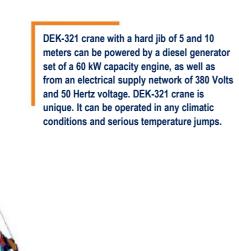






HARD JIB

0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38













MAIN BOOM

0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34

CRANE SPECIFICATIONS

Maximum capacity, t/radius, m	32/4,0
Load moment, t*m	128
The weight of cargo when traveling, t	32
Boom length (main / maximum), m	14,0/32,75
Lifting height of the main / maximum boom, m	14,3/32,6
Maximum operating radius of the (main) boom, m	24 (13)
Maximum lowering depth, m	5
Hard jib length (min / max), m	5; 10
Boom length for a hard jib (min / max), m	14/32,75
Maximum load capacity of a hard jib, t	5
Maximum operating radius on a rigid jib, m / load capacity, t	31/0,23
Homing jib length (min / max), m	19/ 24/27,75
Tower length of a shunting jib (min/max), m	5/8,75

CRANE SPECIFICATIONS

Maximum lifting height on the shunting jib, m / load capacity, t	47,2/5,05
Load lifting speed nominal / increased (when K=max), m / min	5; 10
Minimum cargo landing speed, m / min	0.4
Traveling speed, km / h	1
Clearance, mm.	440
Track in a working position, mm	2,57/3,73
Weight of the crane with the main boom, t	45.2
Ground pressure, kg / cm2	0.728
Internal combustion engine / power, kW.	SM3-236M2,132 kW; MM3-246.4, 77 kW (depending on a configuration)
Generator, kW	60 kW
Safety device	OGM-240
Average diesel fuel consumption, when working in stand-alone mode	40.7
or as a source of electricity, I / h	19.7

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CRAWLER CRANES CRAWLER CRANES

DEK-631A

63 T

LIFTING CAPACITY

71.2 M

LOAD LIFTING HEIGHT

50 T

LOAD WEIGHT WHEN TRAVELLING













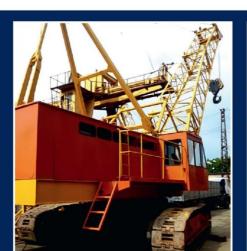
The crawler self-propelled full-revolving diesel-electric crane DEK-631 is a unique crane which is intended generally for installation of large-block structures and large processing equipment. It can also be used for loading and unloading operations. Crane operations are allowed with the attachable equipment: single-line clamshells, vibratory drivers, sheet-pile extractors, drilling equipment. The crane model DEK-631 found its greatest application in construction, and then in the equipment installation for hydro and thermal power stations.

The main units of the crawler crane DEK-631 (DEK-631A) according to the Operations manual are:

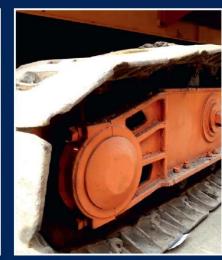
- the bearing part consists of a running platform, two crawler trucks (right and left) and a travel mechanism,
- · roller bearing,
- revolving superstructure,
- · electrical equipment,
- boom equipment with wire rope bracings.

The electric equipment of the DEK-631 (DEK-631A) crane model can work both with the diesel generator set installed on it with an output of 75 kW or 100 kW, and with an external network of three-phase alternating current with a voltage of 380V. The crane operation safety is provided by a system of instruments and devices including the crane load limit switch (our company installs the OGM-240 model safety device) which provides:

- overload and roll over protection
- damage protection when operating in confined working space (operating range limitation system)
- crane loads registration and record
- compliance with the requirements of Rostekhnadzor (Federal Environmental, Industrial and Nuclear Supervision Service of Russia)







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CRANE TECHNICAL SPECIFICATIONS

CRANE TECHNICAL SPECIFICATIONS

Maximum lifting capacity, t /with outlet, m	63/5.1	Max lifting height on the shunting jib, m / lifting capacity, t	71.2/5
Load moment, t*m	321.3	Load lifting speed nominal / increased (at K=max), m / min	4; 8
Load weight when travelling, t	50	Minimum load lowering speed, m / min	0.65
Boom length (basic/ maximum), m	18/42.0	Travelling speed, km / h	0.5
Load lifting height on the main / maximum jib, m	16.2/40	Clearance, mm	495
Maximum (basic) crane boom outlet, m	(16) 34.5	Track in operating position, mm	4.6
Maximum lowering depth, m	21.8	Crane weight with basic boom, t	83.5
Hard jib length (min / max), m	10	Ground pressure, kg / cm2	1
Boom length for hard jib (min / max), m	18/42	Internal combustion engine / output, kW.	YaEP-238M2,176 kW
Maximum lifting capacity on a hard jib, t	10	Generator, kW	100 kW
Maximum outlet on a hard jib, m / lifting capacity, t	39.7/2	Security device	0GM-240
BSO moodel shunting jib length , m	15/24/29/37	Average diesel fuel consumption rate when operating stand-alone	
Tower length for shunting jib (min/max), m	36	or as an electric power source, I / h	32.8
Filling elements length for boom extension, m	6/12	5. 35 a. 3550.5 per 6. 552.55,	

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SALES | SERVICE | SPARE PARTS

RDK-250

25 T

LIFTING CAPACITY

47.2 M

LOAD LIFTING HEIGHT

32 T LOAD WEIGHT WHEN TRAVELLING

25 T

LIFTING CAPACITY

47.2 M

LOAD LIFTING HEIGHT

32 T LOAD WEIGHT WHEN TRAVELLING

RDK-250M

RDK model assembly full-revolving crane with lifting capacity of 25t and diesel-electric drive is designed for the installation of built-up concrete and steel structures, industrial facilities processing equipment, road structures.

The RDK-250 crane model drive is diesel-electric. Diesel generating set is equipped with diesel (usually A-O1 or D-440, less often D-108) and the generator of 1500 r/min, connected by rubber annulus coupling. All RDK model crane's mechanisms are electric. The crane can also operate from the alternating current external network with the voltage of 380V and frequency of

RDK cranes model were adapted to the technical requirements and climatic conditions and supplied (mainly) to the USSR facilities. In the USSR there were created repair and engineering enterprises for RDK-250 crane model



32

30



1,000 RDK-250 crane models and almost 1,000,000 spare parts units for RDK





Mobility and economy - the crawler cranes transportation to the construction areas can be carried out on standard semi-trailers. The price is relatively lower than of Russian prototypes.

Comfort and ergonomics -supply with modern cabin with panoramic windows and ergonomic operator's seat.

Easy joysticks control provides smooth and easy-to-operate control

Efficiency - power supply from an external network of 380V or from a portable diesel generator power plant of 60 kW. Safety is provided by a complex of instruments and security devices of OGM-240 model.

Operation in any climatic conditions from +40 to -40 C

This crane can be supplemented with the following equipment: Pile installation equipment of SVU-6 model for piles and sheet piles sinking.



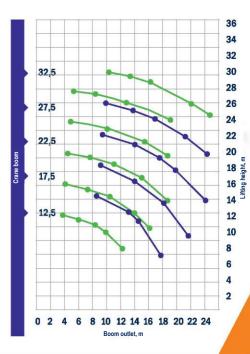




CRANE TECHNICAL SPECIFICATIONS

CRANE TECHNICAL SPECIFICATIONS

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Maximum lifting capacity of basic / auxiliary hoist, t	25/5	Maximum lifting capacity, t	25
Boom / jib length, m	27/5	Boom length, m	12.5-35.3
Maximum load moment, kNm (tf.m)	1160(118.75)	Inclination angle, deg	40-84.5-60-84.5
Maximum lifting height, m	27	Maximum load moment	110-77.00
Maximum lowering depth, m	5.0	Platform rotation speed, rpm	0.27-1.13
Minimum / maximum outlet, m	4.75/24.5	Travel speed	1.0-1.17
Operation area of all kinds of working equipment, degrees	360	Hook hoist	0.37-7.37
Crane mounting width, mm	3225	Crane weight without working equipment, tons	39
Crane mountiing length, mm	4710	Length in transport position, m	5.4
Height (in transport position), mm	4300	Width in transport position, m	2.21
Clearance, mm	450	Height in transport position, m	2.3
Running platform width, mm	3150	Ground pressure, MPa	0.079



22 12 0 2 4 6 8 10 12 14 16 18 20 22 24

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ATTACHABLE EQUIPMENT ATTACHABLE EQUIPMENT

FOR DEK CRAWLER CRANES MODELS

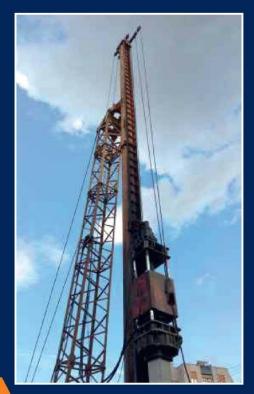
FOR DEK CRAWLER CRANES MODELS



SVU-6 on RDK model basis



DEK MODEL WITH DRILLING EQUIPMENT



DEK-251C MODEL WITH PILE DRIVER

ATTACHABLE EQUIPMENT:

- Pile-driving equipment
- Drilling equipment
- Pile installation equipment SVU-6 model
- Electromagnet
- Clamshell



Name	Weight, kg	Tup weight, kg
Diesel pipe		
D8-22	1950	800
D12-42	3000	1280
SP-75A	2700	1250
D16-32	3250	1600
SP-76A	3850	1800
D19-42	3695	1820
SP-77	5500	2500
D25-32	5610	2500
D30-32	6110	3000
SP-78A	7700	3500
SP-79	10000	5000

Drilling equipment		
	SO-2	SO- 3
Output, kW	55	75
Output shaft rotation speed, rpm	43	75

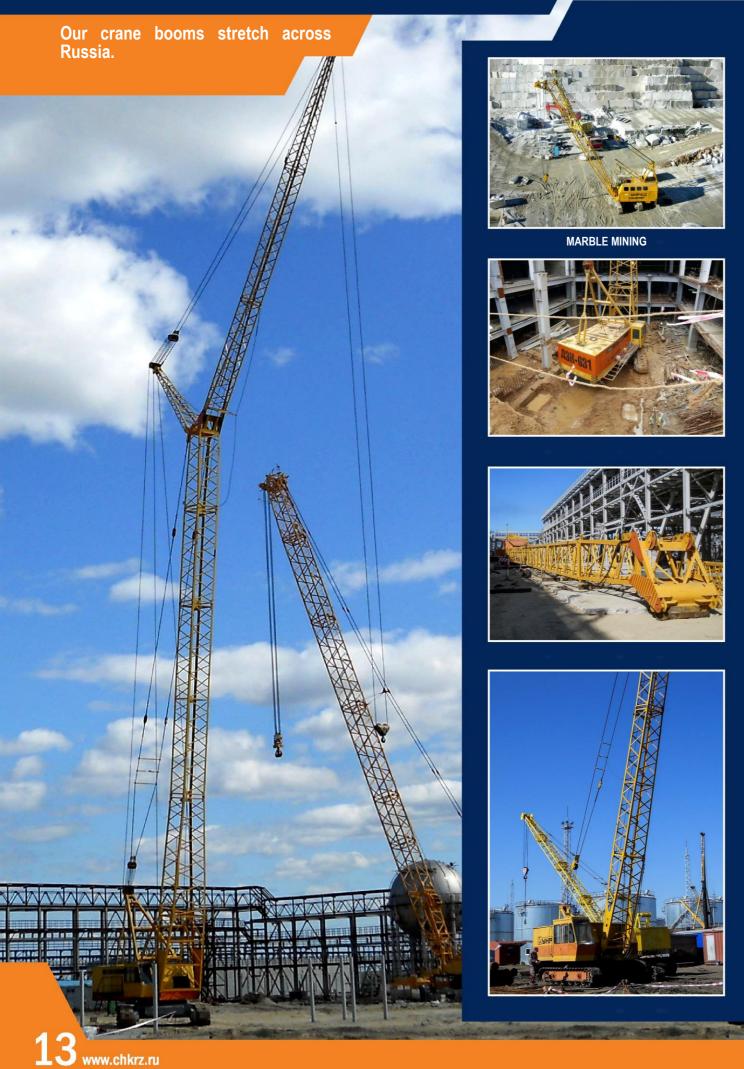
Hammers	;		
	Name	Weight, kg	Tup weight, kg
	Diesel rod		
	SP-4	2500	1250
	SP-5	3100	1800
	SP-7	4700	3000

DEK CRANE MODELS ATTACHABLE EQUIPMENT

	Attachable equipment total weight (outlet 6 meters, t)	Mast limit wight, t	Electromagnet	Clamshell
251	AO 17.4	5		
321	UP TO 20.4	5.5		
361	UP TO 29.7	6		Capacity 2.5M ³ , weight 2T.
401	up to 30.1	7	M-42 (GEM-117), weight 1.5 tons	Other-on TR for
501	up to 40.6	7		total weight no more than 8 tons.
631A	up to 46	7		more than a tons.
801	up to 55	8		
1001	up to 80	10	M-46 on TR	

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CRANES IN OPERATION SERVICE



WE ARE ALWAYS HAPPY TO OFFER YOU OUR SERVICES:

- Civil engineering
- Industrial engineering
- Loading and unloading operations
- Crawler cranes rent
- Crawler cranes maintenance and repair service
- Crawler cranes repair service
- Spare parts manufacture
- Setting up, installation of all kinds of security devices
- Cranes installation/dismantlement
- Mobile teams
- Relocation, commissioning
- Crawler cranes diagnostics

WARRANTY

We are confident in the our products quality, that is wgy the warranty period for our crawler cranes is 12 months

since put into operation.







